



Euromix™ 1Texture is a premium, pre-mixed acrylic texture coating designed to provide a durable, flexible and weather resistant decorative finish over suitably prepared Euromix™ Render systems and other approved substrates.

1. Product Summary:

Euromix™ 1Texture is a premium quality acrylic texture coating manufactured using selected graded mineral sands, advanced additives, flexible polymers and enhanced weather-protected technology.

The combination of carefully selected raw materials provides excellent adhesion, long-term durability, workability and a consistent textured appearance.

Euromix™ 1Texture incorporates Hydroshield™ water-repellent technology to provide enhanced protection against exposure to weather and moisture.

Designed to create a consistent and natural textured appearance, Euromix™ 1Texture provides excellent workability and application performance for both residential and commercial applications.

Euromix™ 1Texture is manufactured with a vivid-white base and can be tinted to a wide range of contemporary colours through authorised Euromix™ distributors.

Product Name	Euromix™ 1Texture.
Code	TEXTONE
Packaging	15 litre plastic buckets.
Appearance	In the bucket the material appears as a wet, vivid-white, thick acrylic coating.

2. Product Features:

Euromix™ 1Texture combines premium acrylic polymer technology with carefully selected mineral aggregates and workability additives to provide a durable and consistent decorative texture finish.

The formulation provides smooth trowel-ability and excellent application performance while maintaining good adhesion and long-term exterior durability.

Key product features include;

- Premium quality acrylic texture coating
- Vivid-white base
- Excellent coverage
- Smooth trowel-ability

- Consistent natural textured appearance
- Excellent adhesion
- Flexible acrylic polymer technology
- Enhanced weather protection
- Suitable for interior and exterior applications
- Suitable for residential and commercial projects
- Tintable to a wide range of contemporary colours.
- Designed to form part of Euromix™ completed render and coating system.

3. Typical Uses:

With appropriate substrate preparation and priming, Euromix™ 1Texture is designed for use as a decorative texture coating over suitably prepared Euromix™ render systems and other approved building substrates.

Typical applications include residential facades, commercial buildings, feature walls and other internal or external wall surfaces requiring a durable decorative textured finish.

Euromix™ 1Texture should be applied over a suitably prepared and primed substrate. For optimum performance, Euromix™ Acrylic Primer or Euromix™ Sand-Tex Primer is recommended prior to the application of Euromix™ 1Texture.

Where the suitability of a particular substrate or coating system is uncertain, contact the Euromix Technical Services prior to application.

4. General Performance Guidelines:

Weather	Excellent weather resistance when correctly applied as part of the recommended Euromix™ coating system.
Water	Good water resistance incorporating Hydroshield™ water-repellent technology.
Temperature	Suitable for walls exposed to temperatures up to 60°C dry.
Abrasion	Good resistance under normal wall-service conditions. Not intended as a coating for high-traffic surfaces subject to continual abrasion.
Solvents	Sensitive to strong solvents.

5. Some Key Properties:

Texture	Medium acrylic texture finish.
Gloss level	Semi-Gloss.
Consistency	Thick, ready-to-use, plaster-like acrylic texture coating.
Coverage	Approx 10-12m ² per 15 litre bucket. Coverage may vary depending on substrate condition, surface preparation, texture profile and application technique.
Shelf life	Up to 18 months in unopened buckets when stored under suitable conditions.

6. Application Guidelines:

6.1 Priming and Surface Preparation:

All surfaces must be structurally sound, stable, clean, dry and free from dust, grease, oil, loose or flaking material, contaminants and any other substances that may reduce or inhibit adhesion.

Alkaline cement-based substrates should be allowed to cure for a minimum of twenty-eight (28) days prior to coating application.

Substrates must be suitably prepared to provide consistent and uniform surface before application.

Mask windows, architectural trims and adjacent surfaces prior to application. Floors and surrounding surfaces should be protected against spills and splashes.

For optimum performance, apply Euromix™ Acrylic Primer or Euromix™ Sand-Tex Primer prior to Euromix™ 1Texture.

Where appropriate, the primer should be tinted as close as possible to the colour of the Euromix™ 1Texture colour to assist with colour consistency and finished appearance. Allow the primer to dry completely before applying Euromix™ 1Texture.

6.2 Application

Thoroughly mix Euromix™ 1Texture using a mechanical power stirrer before application.

Apply Euromix™ 1Texture evenly over the prepared and primed substrate using a clean stainless-steel trowel. Apply the material to a consistent thickness appropriate to the selected texture profile and finish using a suitable plastic finishing trowel.

During application, maintain a continuous 'wet-edge' and avoid overworking the material, as this may result in visible joint lines, patchiness or inconsistencies in the finished texture. Ensure sufficient applicators are available when coating large or continuous wall areas to maintain a consistent 'wet-edge'.

Do not apply Euromix™ 1Texture at temperatures below 10°C or above 30°C, during periods of rain or frost, in strong winds or where the substrate is excessively hot or wet.

Freshly coated surfaces must be protected from moisture and adverse weather conditions for a minimum of twenty-four (24) hours and longer during cool or humid conditions. Application should be carried out by experience and qualified applicators familiar with acrylic texture coating systems.

6.3 Coverage:

Average approximate spread rate for Euromix™ 1Texture is 10-12m² per 15 litre bucket. Actual coverage may vary depending upon the type, condition and porosity of the substrate, surface preparation, selected texture profile, application thickness and application technique. Coverage figures should therefore be considered a guide only.

6.4 Clean Up:

Clean tools and equipment with water immediately after use and before the product dries. Do not allow material to enter drains. Dispose of all waste materials in accordance with local authority and environmental regulations.

6.5 Colours

Euromix™ 1Texture is available in multiple tint bases, providing flexibility to achieve a broad range of contemporary colours and finishes. Final colour appearance may vary depending on the selected texture profile, substrate type, lighting conditions and surrounding environmental influences. For optimum colour consistency, material from the same batch should be used on continuous wall areas wherever possible. Where multiple buckets are required for a continuous wall area, it is recommended that the material be thoroughly mixed across buckets prior to application. Applicators should confirm colour suitability before installation as colours may appear different from sample chips or swatches once applied to a textured surface. A representative sample or test area should be prepared and approved prior to commencement where colour or texture appearance is critical.

6.6 Drying and Curing

Drying and curing of Euromix™ 1Texture is affected by the type, dryness and porosity of the substrate, application thickness, temperature, humidity, ventilation, climatic conditions and application technique. Drying and curing times should therefore be treated as a guide only.

Freshly applied Euromix™ 1Texture must be protected from rain, moisture and adverse weather conditions for a minimum of twenty-four (24) hours with additional protection provided during cooler or humid conditions.

7. Health & Safety:

For full safety information, refer to the product's Material Safety Data Sheet (MSDS). The following information is provided as a guide only:

Precautions in Use	The use of gloves, eye protection and suitable protective clothing is recommended during handling and application.
Safety & Precautions	If product enters the eyes, rinse thoroughly with clean water and seek medical attention if irritation persists. If the product contacts the skin, remove contaminated clothing and wash thoroughly with soap and water. Do not use solvent. Do not use solvents. If inhaled and irritation occurs, move affected person to fresh air and seek medical attention if symptoms persist.

8. Limitations in Use:

Euromix™ 1Texture should not be subjected to continual hydrostatic pressure, continual or excessive rising damp, structural movement or vibration.

Euromix™ 1Texture is a decorative texture coating and is not intended to rectify structural defects or accommodate excessive movement within the substrate.

Substrates must be correctly prepared and compatible with the nominated Euromix™ coating system prior to application. Application outside the recommended environmental conditions or over inadequately prepared substrates may adversely affect product performance and appearance.

Euromix Pty Ltd recommends that Euromix™ 1Texture be applied by experienced contractors and tradespeople familiar with acrylic coating systems.

9. Handling, Storage & Transport:

Handling	Euromix™ 1Texture is supplied in 15 litre plastic buckets with an approximate weight of 25kg. Appropriate safe lifting practices should always be followed when handling or transporting containers.
Storage	Store in a cool, dry location protected from excessive heat, frost, moisture and physical container damage. Do not allow product to freeze.
Shelf Life	Up to twelve (12) months in unopened original containers when stored under suitable storage conditions.

The information contained in this product data sheet is typical and does not constitute a full specification, as conditions will vary from project to project.

All purchasers and intending users of the products covered in this document must, prior to use, assess and control the risks arising from use of the products, as they relate to their project.

For further information please contact Euromix Pty Ltd, via the contact details listed below;

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